

1 **Synergistic Effect of Jeju Lava Sea Water and High-Intensity Ultrasound on The Quality**
2 **Characteristics of Jeju Black Pig during dry aging**

3 **Abstract**

4 A novel approach using 2000-meter-deep lava seawater from Jeju island was used with high-
5 intensity ultrasound (HIUS) to assess Jeju black pig ham's green salting efficiency and quality.
6 Three concentrations of Jeju sea water (JSW), 3%, 6%, and 18% HIUS (22 W/cm² and 37 kHz)
7 for 120 minutes were applied to the treatment groups, and the control had no HIUS treatment.
8 Following HIUS, treatments and controls (no HIUS) were aged for ten days, dipping in three
9 concentrations of JSW. In the JSW18% group, lightness (42.74±0.91) was lower, and redness
10 (16.47±1.15) was higher than the other treatments (JSW3% & JSW 6%) and controls, respectively.
11 Moisture (66.01±0.33) and drip loss (0.96±0.03) were lower (<0.05) in JSW18%, and Cooking
12 loss (CL) was lower in control with 18% JSW. Salt concentrations in the muscle (5.60±0.11) were
13 higher (<0.05) in JSW 18%, followed by JSW 6% and JSW 3%. JSW 6% had significantly (<0.05)
14 lower pH (5.83±0.03) and Warner Bratzler shear force (WBSF) (3.29±0.19) than the other treatment
15 and control groups. The saturated and monounsaturated fatty acid content increased, and
16 polyunsaturated fatty acid content was reduced with increasing salt concentration combined with
17 HIUS. The overall acceptance score of the raw meat sensory evaluation was higher in JSW18%.
18 Electronic tongue revealed decreased sourness and increased umami and richness intensity with
19 an increased concentration of JSW18% than other treatments and control. HIUS application with
20 increasing concentration of JSW offered a clear advantage for efficient bringing of Jeju ham with
21 positive effects on the technological properties to aid in further processing.

22 **Keywords:** Jeju seawater, green salting, High-intensity ultrasound, Aging, Jeju black pork

23 Introduction

24 According to KREI (2023), per capita pork meat consumption in South Korea was
25 approximately 28.5 kg in 2022, which accounts for half of the meat consumption and shows an
26 increasing trend with interest in cured, aged, and marinated products. Upon analyzing the pork
27 price trend in Korea, it is evident that the average price of Jeju pig was approximately 2600
28 KRW/kg higher than the national pork selling average till 2022 (Jeon et al., 2022). As a result,
29 emphasis needs to be placed on developing diversified products from Jeju pigs through noble
30 processing techniques. Meat aging is an age-old technology for preserving meat till the present
31 day for the production of salami, ham, bacon, sausage, and smoked loin by enhancing both the
32 structural and sensory qualities of pork meat products. Additionally, meat adding salt and spices
33 continues to be a widespread technique in producing aged pork meat into specialty products of
34 consumer choice. During dry aging, meat is soaked or mixed with different kinds of salts and
35 seasoning ingredients, including organic acids, spices, and medicinal extracts (Gómez-Salazar et
36 al., 2021; Latoch, 2020; Lopes et al., 2022; Ozturk & Sengun, 2019; Son et al., 2024). Sodium
37 chloride salt is a frequently utilized chemical agent in marination and aging that plays a vital role
38 in generating desirable meat texture, distinct flavors, and prolonged shelf life (Hu et al., 2020) by
39 affecting biochemical events like proteolysis, lipolysis, and lipid oxidation that occur during the
40 curing process (Armenteros et al., 2012; Kim et al., 2018; Vaskoska et al., 2021). Furthermore,
41 NaCl can efficiently inhibit the growth of pathogens like *Clostridium botulinum*, *Listeria*
42 *monocytogenes*, and *Staphylococcus aureus* by lowering water activity (A_w) to ensure the safety
43 and stability of cured meat (Fraqueza et al., 2021). In dry-aged products, excessive sodium and
44 other possible impurities from NaCl can be consumed. Nevertheless, as cured meat products are a
45 significant component of consumers' daily food, reducing NaCl content during curing is feasible

46 without sacrificing taste and safety (USDA, 2020). In response to concerns over health and
47 nutrition-related sodium consumption, meat scientists and industry are working on techniques to
48 decrease the amounts of sodium in cured products (Mariutti & Bragagnolo, 2017). This may be
49 achieved through better management of the salting process to optimize and reduce salt content
50 (Martuscelli et al., 2017). Efforts have been made to use sea salt instead of commercial salts as an
51 alternative strategy in dry-cured ham (Škrlep et al., 2016).

52 Physical interventions such as ultrasound treatment, multi-needle injections, and tumbling are
53 applied to aid the salting and marination process and reduce the required time before aging of meat
54 (Dimakopoulou-Papazoglou & Katsanidis, 2020; Gao et al., 2015; Inguglia et al., 2019). To ensure
55 the best quality meat during salting, there is a need to optimize the aging process by using novel
56 techniques to tenderize meat. Such a cutting-edge technique is high-intensity ultrasound (HIUS),
57 has shown an increased application in recent times to produce tendered meat and efficient aging
58 (Alam et al., 2024; Alarcon-Rojo et al., 2019; Al-Hilphy et al., 2020; Gonzalez-Gonzalez et al.,
59 2020; Son et al., 2024). HIUS treatment efficiently provides distinct benefits in aging by enhancing
60 technical qualities in pork, leaving an advantage for subsequent further processing (Garcia-Galicia
61 et al., 2022). HIUS utilizes high-frequency sound energy above the human audible range (>20 kHz)
62 to ensure meat tenderization, uniform transfer of salt, and extending shelf life (Alarcon-Rojo et
63 al.,2019). The preferable HIUS technique is nonthermal, ensuring the meat's original taste and
64 flavor with minimal treatment (Garcia-Galicia et al., 2022).

65 HIUS has been found to aid in greater uniformity of salt distribution after an application of 60
66 minutes (González-González et al., 2017), which is essential for efficient curing. The application
67 of HIUS has drawn special consideration due to the increased demand for green-processed

68 products as a viable option for enhancing the mass transfer of salt inside the meat, minimizing the
69 use of chemical additives and preservatives (Delgado-Pando et al., 2021; Singla & Sit, 2021), and
70 thus ensures lower potential environmental damage (Rosario et al., 2021).

71 Currently, no studies have been conducted on using natural seawater in HIUS applications for
72 the salting or salting of meat before aging. This study aimed to evaluate the effect of Jeju seawater
73 collected from 2000 meters deep sea in different concentrations in combination with HIUS to
74 determine the effect on meat-keeping quality and to set up a novel approach to replace 100% use
75 of commercial salt.

76 **Material and methods**

77 **Meat samples**

78 Six hind legs of Jeju black pig (± 14 kg), at 24 hours postmortem, were randomly selected
79 from a commercial batch of Tamrain Inc, Jeju, South Korea. The Jeju seawater from 2000 meter
80 depth in three concentrations (3%, 6%, and 18%) was supplied by Tamarin Inc, Jeju, South Korea.
81 The legs were trimmed off to remove hair from the skin and stored below 2°C in an aging
82 refrigerator before the start of the treatment. Legs were divided into control and treatment, where
83 treatment samples were subjected to HIUS (MP- 2 Air cooled type ultrasound chiller, Daehocooler
84 Co Ltd, Republic of Korea) for 120 minutes with a parameter of (2400W, 36.5 kHz, 10 bar, 2°C)
85 with JSW having 3%, 6%, and 18% salt concentration. Right after the treatment, both the control
86 and treatments were dipped in the three salt concentrations of JSW in polypropylene tubs, covered
87 with polythene, and tied to keep them airtight. All the samples were kept in an aging chamber
88 (Lassele Co. Ltd., Republic of South Korea) below 2 °C, with 60% relative humidity (RH), primary

89 airflow of 6 LV, and sub-air flow of 3 LV. The whole meat sampling and treatment methodology
90 process can be observed in the Fig. 1.

91 **The meat color of Jeju pork ham**

92 Three samples from each group underwent color assessments through a color measurement
93 device (Konica Minolta CR-300, Osaka, Japan). The device was calibrated using a white plate
94 with the standard values (Y=93.5, X=0.3132, y=0.3198). Measurements of CIE L*, a*, and b*
95 were taken twice at the center and once at the edges of the samples.

96 **Water retention characteristics of Jeju pork ham**

97 The moisture content was evaluated by the AOAC (2002) standard. The samples weighed
98 nearly 2±0.05 g and were dehydrated on an aluminum dish at 105°C for 16 hours in a dry oven.
99 The samples were after that desiccated. The moisture percentage was calculated using the formula
100 specified here.

$$\text{Moisture (\%)} = \frac{\text{Sample weight before drying} - \text{Sample weight after drying}}{\text{Sample weight before drying}} \times 100\%$$

101 The DL samples were weighted around 25±0.5 g. They were in the shape of a 2 cm thick disk.
102 The samples were hung on a steel wire using a “S” shaped hook. All of this was done inside a
103 plastic box measuring 18x15x10 cm. The extent of DL percentage was subsequently measured
104 using the following formula:

$$\text{Drip loss (\%)} = \frac{\text{Initial weight} - \text{Final weight}}{\text{Initial weight}} \times 100\%$$

105 The samples' cooking loss (CL) was determined threefold by measuring the weight loss
106 percentage. Each sample, approximately 25 ± 0.5 g in weight and 1.5 cm thick, was enclosed in a
107 plastic zipper bag. The samples underwent heat treatment in 75°C water for 30 minutes. The
108 samples were then allowed to chill at ambient temperature and held for 30 minutes to exclude extra
109 surface moisture. The CL percentage was determined using the following specified formula.

$$\text{Cooking loss (\%)} = \frac{\text{Weight of the sample before cooking} - \text{Weight of the sample after cooking}}{\text{Weight of the sample before cooking}} \times 100\%$$

110 **Physicochemical characteristics of Jeju pork ham**

111 The saltness of the meat was evaluated by applying a salinity measurement device (SB-
112 2000PRO, HM digital, Seoul, South Korea). Approximately 3 ± 0.5 g of meat sample was mixed
113 with 27 mL of deionized water and then homogenized (IKA T25 ULTRA-TURAX, IKA-Werke,
114 Staufen, Germany) for 30 sec.

115 For analyzing the pH, approximately 3 ± 0.5 g of sample was mixed for 30 seconds with 27
116 milliliters of distilled water and subsequently using a homogenizer (IKA T25 Ultra-Turax,
117 Germany). Afterward, the pH of these samples was determined with a Benchtop pH meter (Orion
118 Star™ A21, Thermo Fisher Scientific Solutions LLC, USA). Before data acquisition, the probe
119 was calibrated at a specific temperature using calibration solutions with pH values of 7.00, 4.01,
120 and 9.99.

121 The identical samples measuring CL were also used to determine the shear force value (WBSF,
122 kg/cm^2). During this investigation, an Instron Universal Testing Machine (Model 3343, Instron,
123 Norwood, MA, USA) was used, equipped with a V-shaped shear blade. Assessments were done

124 for three samples to ensure accuracy. Before measuring the shear forces, each sample was cut
125 correctly parallel to the muscle fibers into dimensions of 0.5cm in width and 4.0 cm in length,
126 resulting in an area of about 2.0 square cm. The speed of the crosshead was adapted to 100
127 millimeters per minute. The load capacity attained a maximum of 50 kg.

128 **Fatty acid composition analysis**

129 The lipid extraction from samples was conducted following the procedure outlined by Folch
130 et al. (1957). The lipid methyl esters were assessed by subjecting them to the treatment of a 1.0 N
131 solution of methanolic NaOH and then methylated by boron trifluoride in a methanol solution. The
132 determination of fatty acid methyl ester (FAME) was performed using a gas chromatography
133 HP6890N (Hewlett-Packard et al., USA) equipped with an automatic sampler HP7683 (Hewlett-
134 Packard). The extraction of FAME from the samples was performed under the specified conditions:
135 the column oven temperature was raised from 50°C to 180°C at a rate of 10°C per minute. It was
136 then kept at 180°C for 20 minutes. The injector and detector were both set at a temperature of
137 250°C. The volume of the sample injected was one μ L. Finally, the concentration of each fatty
138 acid was determined by comparing the retention durations to those of the FAME mixture standards
139 (Supelco 37 Components FAME Mix, Sigma-Aldrich, St. Louis, MO, USA). The resulting data
140 are presented as a percentage of the identified fatty acids, calculated using the total peak area.

141 **Sensory evaluation**

142 A trained group of ten researchers from the Department of Animal Sciences at Gyeongsang
143 National University, South Korea, were sorted to assess the raw meat sensory attributes. The
144 panelists were chosen following the guidelines set out by Lawless and Heymann (1999), adopted

145 by Choi et al. (2014). Samples were cut into 8X4X2 cm in length, width, and thickness,
146 respectively. Coded samples were served in a white tray for sensory evaluation. The panel
147 evaluated the samples under fluorescent illumination. The sensory characteristics of the samples
148 were assessed using a 5–5-point hedonic scale (1 = low score, 5 = highest score).

149 **Taste traits determination by electronic tongue**

150 An electronic tongue system (ETS; INSERT SA402B Electric Sensing System, Insent, Tokyo,
151 Japan) was used to examine the samples, implementing the technique exemplified by Ismail et al.
152 (2020). The ETS system primarily comprises sensor arrays, electrodes, a data analysis program,
153 and specialized artificial lipid membranes. The ETS was employed to ascertain the attributes of
154 sourness, bitterness, umami, and richness. Each measured parameter was examined once all
155 membranes were stabilized in a standard meat taste (SMT) solution. The SMT solution was
156 comprised of 0.01% lactic acid (sourness), 0.25% monosodium glutamate (umami), and 0.0005%
157 quinine hydrochloride (bitterness). Approximately 100 ± 0.05 g of ground sample was mixed with
158 400 mL of hot double distilled water (95°C; 20 min). The blended solution was centrifuged for 15
159 min at $1000 \times g$, and the supernate was stored at -70°C for further analysis.

160 **Statistical analysis**

161 The perceived data underwent statistical analysis using one-way analysis of variance (ANOVA)
162 using SAS 9.4 (SAS Institute Inc., USA). A 2X2 factorial design was utilized for statistical analysis.
163 Results are expressed as least square mean values of three independent replications, and SE is used
164 for the error terms. Duncan's test was performed for multiple mean comparisons. A p-value less
165 than or equal to 5% was considered statistically significant. For principle component analysis

166 (PCA), R 4.4.1 software was used.

167 **Results and Discussion**

168 **The meat color of pork ham**

169 The consumer's initial assessment during meat purchase is primarily based on its color, which
170 should be bright and vibrant red or pink, depending on the species (Hughes et al., 2014). The meat
171 color might vary due to pH, oxygen availability, storage time (Olivera et al., 2013; Pastsart et al.,
172 2013), and processing techniques like HIUS (Son et al., 2024). The meat color results during the
173 present study are shown in Table 1. In the ultrasonic treatment, brightness, redness, and yellowness
174 showed significant changes as concentration increased. Brightness tended to decrease as the
175 concentration increased, while redness and yellowness tended to increase. In the case of the control
176 group, only the brightness showed a significant difference, and as the concentration increased, the
177 brightness tended to decrease. In the case of samples treated with 3% lava seawater, there was a
178 significant difference in brightness, and the samples treated with ultrasonic waves were higher
179 than the control. In the case of the sample treated with 6% lava seawater, only the brightness
180 showed a significant difference. Unlike the 3% sample, the control group tended to be higher than
181 the treatment group. In agreement with Diaz Almanza et al. (2019), ultrasonic cavitation may
182 cause meat water release by alteration of superficial structures, leading to an increase in lightness.
183 Garcia-Galicia et al. (2020) showed similar results to the present study in fresh beef meat, where
184 the brightness values (L^*) were increased due to the immediate application of HIUS and without
185 aging. Reversely to the present study, an augmentation in brightness and a decrease in the intensity
186 of red color in meat was observed due to HIUS treatment in a previous study (Diaz-Almanza et al.,
187 2019). In a recent study, Gonzalez-Gonzalez et al. (2020) examined the quality of bovine muscles

188 following HIUS at 40KHz and 11W/cm² up to 80 minutes had no adverse effect on the color of
189 beef meat.

190 **Water holding capacity parameters**

191 The results of water holding capacity parameters are shown in Table 2. Water present in muscle
192 tissue is typically confined within the cellular structure, and HIUS can affect the water content by
193 enhancing the rate of exudate and water loss from muscle (Chang et al. 2015). In the present study
194 the moisture content significantly decreased as the concentration of Jeju lava seawater increased.
195 In the case of 3% lava seawater, the moisture and DL in the sonicated sample were higher than in
196 the control group. However, the moisture content and DL of the ultrasonicated sample were
197 significantly lower in the case of 18% lava seawater. This result was consistent with previous
198 research showing that moisture content decreases when treated with ultrasonic waves (Valenzuela
199 et al., 2021). Carrillo-Lopez et al. (2018) evaluate the effects of HIU on the quality of beef
200 longissimus dorsi, finding that the water content increased significantly in the sonicated samples
201 after 7 d of storage at 4°C. As a result of the meat juice reduction, the same trend as the moisture
202 content result was observed, and it is believed that this was influenced by the moisture content lost
203 due to ultrasonic treatment, and the amount of moisture held by the meat was small, so the amount
204 of moisture exuded was also small. In addition, as reported in previous studies, the result seems
205 consistent with the idea that water retention capacity increases as the salt content increases. As a
206 result of heating loss and meat loss, the more the lava seawater concentration increases, the same
207 as the meat loss. While it showed a decreasing trend, the ultrasonic treatment group of 6 and 18%
208 lava seawater was significantly higher than the control group. This is thought to result from the
209 formation of a microbubble in the meat due to the cavitation effect when ultrasonic waves are

210 applied, making it easier to extract moisture during heating (Gallo et al., 2018). Amiri et al. (2018)
211 state that myofibrillar proteins, especially actin and myosin, significantly impact meat
212 characteristics. These proteins typically create a gel network, increasing water retention in muscle
213 tissue due to enhanced moisture retention.

214 **Physicochemical characteristics**

215 The results of physicochemical characteristics are shown in Table 3. Salinity significantly
216 increased as lava seawater concentration increased, and the treatment group tended to increase
217 relatively rapidly compared to the control group. Both the control and treatment groups had the
218 lowest pH level at 6% JSW, and the JSW 3% had significantly higher pH in the treatment. However,
219 the control group had significantly higher pH levels for JSW18% samples. The samples treated
220 with 3% JSW and combined with HIUS were found to have significantly (<0.05) higher pH than
221 the other concentrations in both the control and treatment groups. WBSF shear force was lower in
222 the JSW 18 control and treatment groups than in the 6% and 3% groups. The pH level is a crucial
223 determinant of meat softness, with ideal values within a range of 5.5-5.8. Various studies have
224 examined meat pH followed by HIUS in different conditions. The increase in pH resulting from
225 HIUS might be ascribed to the expulsion of ions from the cellular structure or alterations in the
226 protein structure of the tissue, leading to modification in ion functioning within the muscle and
227 subsequent elevation of pH (Jayasooriya et al., 2007; Alarcon-Rojo et al., 2019). HIUS followed
228 by injection also resulted in a considerable increase in the pH of pork meat (Garcia-Galicia et al.,
229 2022). The reduced pH due to HIUS represents a technological benefit of the contraction of the
230 polypeptide chain network and a reduction in the water-holding capacity of meat (Huff-Lonergan
231 & Lonergan, 2005). During the application of HIUS on meat, bubbles form with increasing size

232 with each consecutive cycle of the sonication process, which affects the integrity of the cell
233 structure, leading to an elevation of tenderness (Son et al., 2024). Under the aging conditions,
234 lower shear force values were revealed (28.59 N to 31.29 N); on the contrary, aging combined
235 with HIUS demonstrated increased shear force (43.98 N) (Garcia-Galicia et al., 2020). During
236 assessing the proteolytic activity, Wang et al. (2018) experienced a decrease in shear force value
237 in beef that was treated with HIUS and aged for seven days. The time of aging followed by HIUS
238 significantly impacts the texture of meat, and according to Khan et al. (2016), the ideal duration
239 for aging after HIUS should be 7-10 days, with a temperature of 0 to 1 °C (Bernardo et al., 2023),
240 which was maintained in the present study.

241 **Fatty acid content**

242 The fatty acid composition of the control and treatment groups is given in Table 4. The content
243 of saturated fatty acid (SFA) and monounsaturated fatty acid (MUFA) showed a general trend with
244 increasing JSW concentration. Furthermore, the polyunsaturated fatty acid (PUFA) content
245 declined with increasing JSW concentration in the treatment groups. In Jeju Ham, the
246 concentration of C 16:0, C18:1n9c, and C18:3n6c was relatively high, and the JSW 18% treatment
247 group was higher. In previous studies by Bao et al. (2022), ultrasound treatment significantly
248 increased C18:0 content, but the levels of MUFA and PUFA declined, aligning with the present
249 study. The elevated unsaturation level of the unsaturated fatty acid facilitated proton removal and
250 the generation of free radicals, hence expediting lipid oxidation and diminishing the PUFA ratio
251 (Gao et al., 2021). This illustrates that the cavitation action of ultrasound can oxidize unsaturated
252 fatty acids, with the degree of oxidation escalating alongside increased ultrasonic power, leading
253 to a reduction in unsaturated fatty acids in meat products.

254 **Sensory characteristics**

255 The sensory attributes of the control and treatment groups, encompassing marbling, color,
256 texture, surface moisture, and overall acceptability, are illustrated in Figure 2. All the sensory
257 scores increased with increased concentration of salt combined with HIUS. The overall raw meat
258 sensory examination acceptance score was superior in JSW18%. Stadnik and Dolatowski (2011)
259 discovered that ultrasound could expedite overall color change, inhibiting oxymyoglobin
260 development and decelerating metmyoglobin formation in their investigation of the effects of
261 sonication on beef color. In a similar study, ultrasound-assisted processing enhanced the softness
262 and quality of dry-cured yak meat Bao et al. (2022).

263 An electronic tongue transforms electrical signals into taste signals to differentiate food flavors,
264 eliminating sensory evaluation subjectivity due to its low sensory threshold (Alam et al., 2024a;
265 Jiang et al., 2018). Figure 3 illustrates the response values for sourness, bitterness, umami, and
266 richness of Jeju pork meat subjected to different JSW concentrations and HIUS treatments. Similar
267 results were reported by Bao et al. (2022), where the umami and richness in the HIUS treatment
268 groups were considerably elevated compared to the control group. The elevated umami and
269 richness values may be ascribed to muscle hydrolysate due to HIUS treatment of meat (Hossain et
270 al., 2024; Wang et al., 2019). The electronic tongue indicated a reduction in sourness and an
271 enhancement in umami and richness intensity with a higher concentration of JSW18% compared
272 to other treatments and the control. This change is due to the natural phenomenon of meat during
273 aging and the production of specific free amino acids glutamic acid, aspartic acid, and nucleotides
274 from muscle breakdown, which are responsible for the umami taste and improvement in richness
275 (Hossain et al., 2024).

276 **Principle component analysis**

277 PCA can reduce the complexity of intricate data and effectively summarize the overall
278 information of any sample (Thampi et al., 2021). Figure 4 explains the Principal PCA biplot, where
279 PC1 (x-axis) explained 51.02% of the variance, and PC2 (y-axis) explained 77.15%, making these
280 the most critical components to distinguish between the control and treatment groups using JSW
281 and HIUS-assisted JSW respectively. The physicochemical parameters, ETS, and fatty acids data
282 of the samples were analyzed to interpret the differences among the sample groups. The biplot
283 indicates a clear separation between the control and ultrasound-treated groups across various
284 percentages (3%, 6%, and 18%). The 18% groups show clear separation from the other
285 concentrations along PC1, suggesting that the most significant differences in the data contributed
286 to the changes in all parameters. This PCA indicates that both the treatment concentration and
287 HIUS application substantially affect the parameters during the present study.

288 **Conclusion**

289 In conclusion, the present findings demonstrate that using JSW combined with HIUS can
290 markedly enhance black Jeju pork's color, salt penetration, water retention, and softness.
291 Nonetheless, it adversely impacted the moisture and lightness of the meat. There was a reduction
292 in PUFA levels and a rise in SFA and MUFA. The results from the electronic tongue indicated that
293 JSW and HIUS combination markedly enhanced the taste and flavor profiles, including sourness,
294 bitterness, umami, and richness of pork meat. The results suggest that using JSW in combination
295 with HIUS effectively aids in the salting of meat before proceeding to dry aging. Moreover, it may
296 serve as an effective solution for enhancing the quality of dry-cured Jeju pork meat.

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440 **Table1. Effect of the lava water concentration and high-intensity ultrasound (HIUS)**
 441 **application on meat color of pork ham.**

Measurement	Treatment	Concentration			SEM	P-value		
		JSW3%	JSW6%	JSW18%		Concentration	Ultrasound	C x U
CIE L*	Control	49.83 ^{ay}	46.70 ^{bx}	43.51 ^c	0.91	<.0001	0.0316	<.0001
	Ultrasound	50.28 ^{ax}	43.88 ^{by}	42.74 ^b				
CIE a*	Control	12.11	11.96	12.93 ^y	1.15	0.0009	0.1478	0.0126
	Ultrasound	12.04 ^b	11.01 ^b	16.47 ^{ax}				
CIE b*	Control	6.50	5.91	5.99 ^y	0.88	0.2390	0.3102	0.0324
	Ultrasound	5.16 ^b	7.24 ^a	7.33 ^{ax}				

442 a-c Different letters within a row of lava water concentration indicate statistically significant
 443 differences at p<0.05.

444 x-y Different letters within a column of high intensity ultrasound indicate statistically
 445 significant differences at p<0.05.

446 JSW= Jeju Sea Water, C, concentration; U, ultrasound

447

448 **Table 2. Effect of the lava water concentration and high-intensity ultrasound (HIUS)**
 449 **application on water-holding capacity of pork ham.**

Measurement	Treatment	Concentration			SEM	P-value		
		JSW3%	JSW6%	JSW18%		Concentration	Ultrasound	C x U
Moisture	Control	71.22 ^{aby}	71.71 ^a	70.86 ^{bx}	0.33	<.0001	<.0001	<.0001
	Ultrasound	73.28 ^{ax}	71.67 ^b	66.01 ^{cy}				
Drip loss	Control	1.40 ^{by}	1.60 ^a	1.02 ^{cx}	0.03	<.0001	0.0748	<.0001
	Ultrasound	1.60 ^{ax}	1.66 ^a	0.86 ^{by}				
Cooking loss	Control	23.29 ^a	22.59 ^{ay}	7.82 ^{by}	1.13	<.0001	0.0004	0.1364
	Ultrasound	24.53 ^b	26.67 ^{ax}	10.28 ^{cx}				

450 a-c Different letters within a row of lava water concentration indicate statistically significant
 451 differences at p<0.05.

452 x-y Different letters within a column of high intensity ultrasound indicate statistically
 453 significant differences at p<0.05.

454 JSW= Jeju Sea Water, C= centration; U= ultrasound

455

456 **Table 3. Effect of the lava water concentration and high-intensity ultrasound (HIUS)**
 457 **application on physicochemical characteristics of pork ham.**

Measurement	Treatment	Concentration			SEM	P-value		
		JSW3%	JSW6%	JSW18%		Concentration	Ultrasound	C x U
Salinity	Control	1.35 ^{cx}	2.60 ^b	4.05 ^{ay}	0.11	<.0001	<.0001	<.0001
	Ultrasound	1.20 ^{cy}	2.55 ^b	5.60 ^{ax}				
pH	Control	6.15 ^{ay}	5.90 ^c	6.03 ^{bx}	0.03	<.0001	0.1007	0.0002
	Ultrasound	6.26 ^{ax}	5.83 ^c	5.98 ^{by}				
WBSF	Control	3.90 ^a	3.55 ^b	3.39 ^b	0.19	<.0001	0.4082	0.6756
	Ultrasound	3.93 ^a	3.45 ^b	3.29 ^b				

458 a-c Different letters within a row of lava water concentration indicate statistically significant
 459 differences at p<0.05.

460 x-y Different letters within a column of high intensity ultrasound indicate statistically
 461 significant differences at p<0.05.

462 JSW= Jeju Sea Water, C, concentration; U, ultrasound; WBSF, Warner-Bratzler shear force

463

464 **Table 4. Effect of the lava water concentration and high-intensity ultrasound (HIUS)**
 465 **application on fatty acid composition of pork ham.**

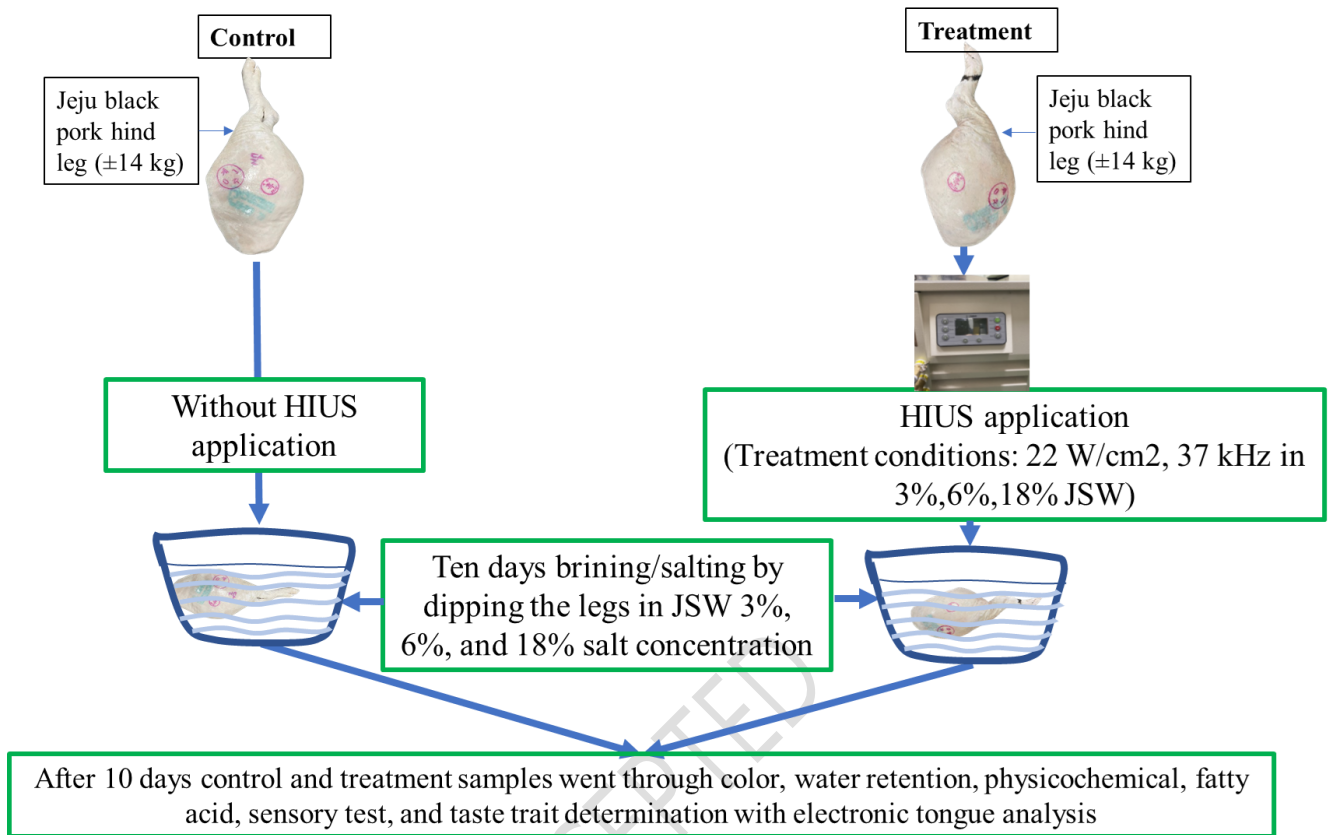
Fatty acid	Treatment	JSW3%	JSW6%	JSW18%	SEM	P Value
C12:0	Control	0.10	0.10 ^y	0.10 ^y	0.01	0.002
	Ultrasound	0.10	0.11	0.11		
C14:0	Control	1.49 ^{by}	1.51 ^{ax}	1.41 ^{cy}	0.03	0.0158
	Ultrasound	1.59 ^{bx}	1.47 ^{cy}	1.66 ^{ax}		
C14:1	Control	0.04	0.03	0.04	0.02	0.003
	Ultrasound	0.04	0.03	0.04		
C16:0	Control	25.67 ^{by}	25.58 ^{cy}	25.94 ^{ay}	0.31	0.2448
	Ultrasound	26.01 ^{bx}	27.61 ^{ax}	27.13 ^{ax}		
C16:1	Control	4.97 ^a	4.34 ^b	4.26 ^c	0.15	0.0418
	Ultrasound	4.84 ^a	4.38 ^b	4.29 ^b		
C18:0	Control	11.33 ^{cx}	12.63 ^{ay}	12.06 ^b	0.21	0.8267
	Ultrasound	11.12 ^{by}	14.03 ^{ax}	9.89 ^b		
C18:1n9c	Control	40.80 ^{cy}	41.00 ^{bx}	41.86 ^{ay}	0.42	0.3994
	Ultrasound	43.28 ^{bx}	39.49 ^{cy}	45.69 ^{ax}		
C18:2n6c	Control	12.59 ^{ax}	12.22 ^{bx}	12.13 ^{cx}	0.10	0.0984
	Ultrasound	10.89 ^{by}	11.17 ^{ay}	9.85 ^{cy}		
C18:3n3	Control	0.44	0.46	0.41	0.01	0.0094
	Ultrasound	0.44 ^a	0.31 ^b	0.44 ^a		
C20:0	Control	0.18	0.25	0.17	0.01	0.0179
	Ultrasound	0.15	0.20	0.21		
C20:4n6	Control	2.34 ^{ax}	1.82 ^{bx}	1.58 ^{cx}	0.08	0.0133
	Ultrasound	1.51 ^{ay}	1.13 ^{by}	0.64 ^{cy}		
C20:5n3	Control	0.02 ^c	0.03 ^{by}	0.02 ^{ax}	0.01	0.0066
	Ultrasound	0.02 ^c	0.03 ^{bx}	0.03 ^{ay}		
C22:6n3	Control	0.02 ^{ax}	0.02 ^a	0.01 ^b	0.01	0.0003
	Ultrasound	0.01 ^{by}	0.03 ^a	0.01 ^b		
SFA	Control	38.78 ^{cy}	40.08 ^{ay}	39.68 ^b	0.29	0.5644
	Ultrasound	38.98 ^{bx}	43.43 ^{ax}	39.01 ^b		
MUFA	Control	45.80 ^{by}	45.38 ^{cx}	46.17 ^{ay}	0.36	0.4404
	Ultrasound	48.16 ^{bx}	43.90 ^{cy}	50.02 ^{ax}		
PUFA	Control	15.41 ^{ax}	14.55 ^{bx}	14.16 ^{cx}	0.22	0.1254
	Ultrasound	12.87 ^{ay}	12.67 ^{ay}	10.98 ^{by}		

466 a-c Different letters within a row of lava water concentration indicate statistically significant
 467 differences at p<0.05.

468 x-y Different letters within a column of high intensity ultrasound indicate statistically
 469 significant differences at p<0.05.

470 JSW= Jeju Sea Water, C, concentration; U, ultrasound; SFA, saturated fatty acids; MUFA,
 471 monounsaturated fatty acids; PUFA, polyunsaturated fatty acids

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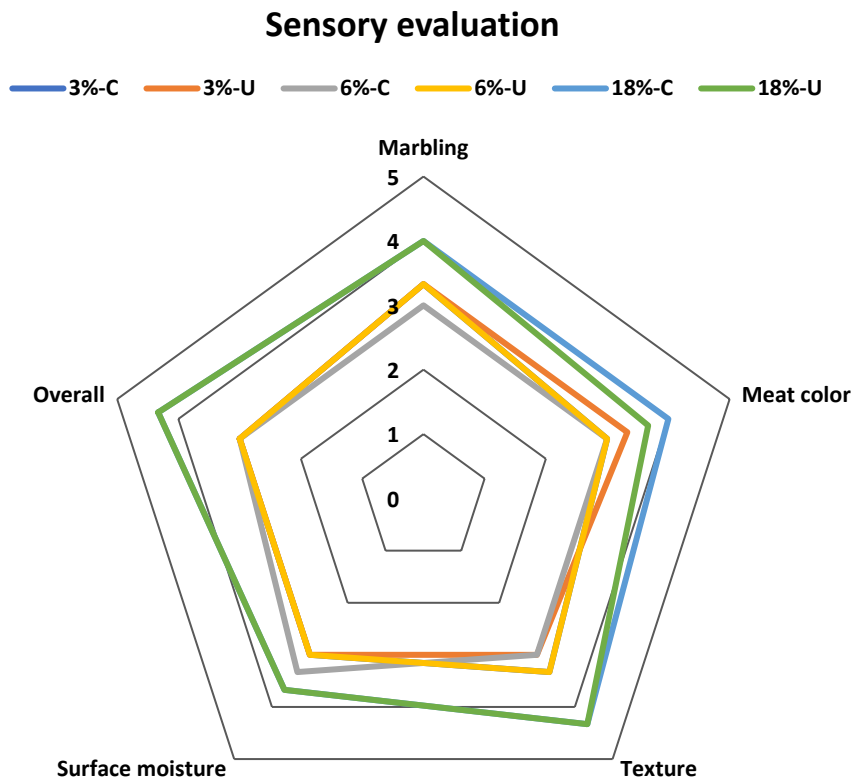
474 **Figure 1. Experimental methodology**

475 **JSW= Jeju Sea Water, HIUS= High Intensity Ultrasound**

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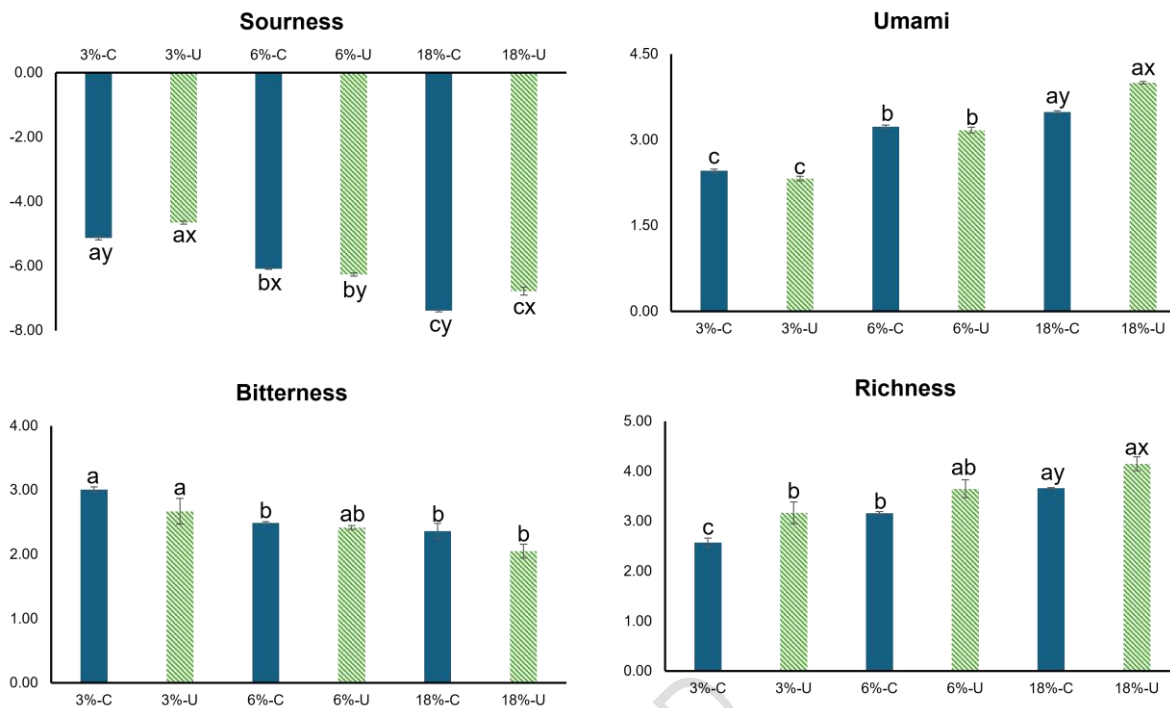
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480 **Figure 2. Effect of the lava water concentration and high-intensity ultrasound (HIUS)**
481 **application on sensory evaluation of pork ham.**

482 C, concentration; U, ultrasound

483

484



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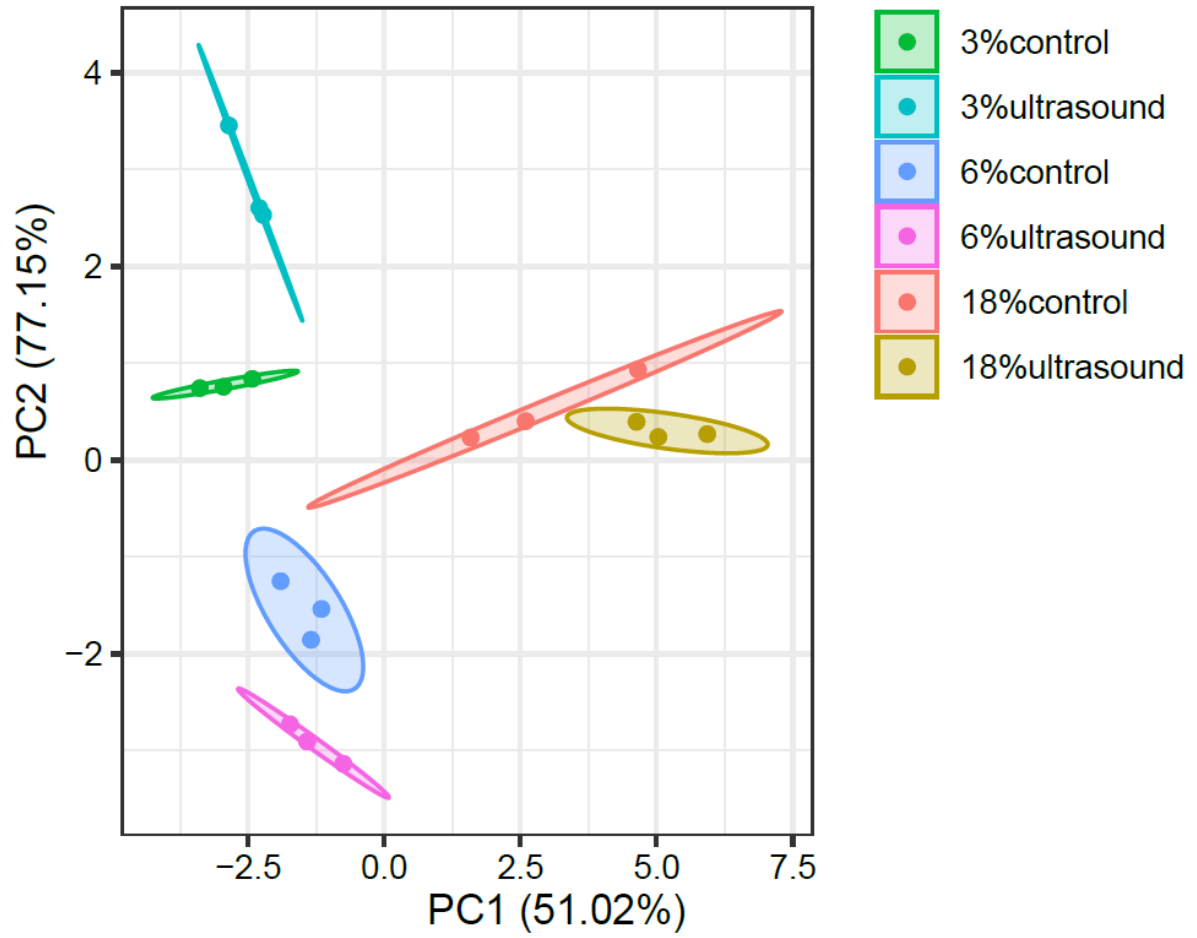
486 **Figure 3. Effect of the lava water concentration and high-intensity ultrasound (HIUS)**
 487 **application on electronic tongue sensory evaluation of pork ham.**

488 a-c Different letters within a row of lava water concentration indicate statistically significant
 489 differences at $p < 0.05$.

490 x-y Different letters within a row of high intensity ultrasound indicate statistically significant
 491 differences at $p < 0.05$.

492 C, concentration; U, ultrasound

493



494

495 **Figure 4. Principal coordinates analysis (PCA) plot of meat quality and taste**
 496 **characteristics of pork ham.**